

(12) INTERNATIONAL APPLICATION PUBLISHED UNDER THE PATENT COOPERATION TREATY (PCT)

(19) World Intellectual Property  
Organization  
International Bureau



(43) International Publication Date  
30 September 2004 (30.09.2004)

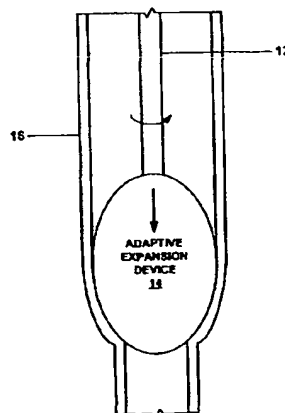
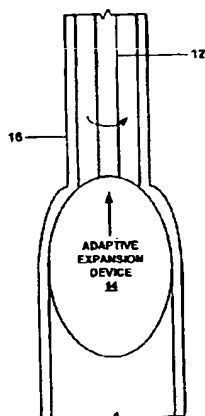
PCT

(10) International Publication Number  
**WO 2004/083591 A3**

- (51) International Patent Classification<sup>7</sup>: **E21B 43/10**, (74) Agent: **MATTINGLY, Todd**; Haynes and Boone, LLP, Suite 3100, 901 Main Street, Dallas, TX 75202 (US).  
23/00
- (21) International Application Number:  
**PCT/US2004/008030**
- (22) International Filing Date: 17 March 2004 (17.03.2004)
- (25) Filing Language: English
- (26) Publication Language: English
- (30) Priority Data:  
60/455,124 17 March 2003 (17.03.2003) US
- (71) Applicant (for all designated States except US): **ENVEN-  
TURE GLOBAL TECHNOLOGY** [US/US]; 16200 A.  
Park Row, Houston, TX 77084 (US).
- (72) Inventors; and
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[US/US]; 19115 Prospect Ridge Lane, Houston, TX 77094  
(US). **COSTA, Scott** [US/US]; 2011 Willow Point, King-  
wood, TX 77330 (US).
- (81) Designated States (unless otherwise indicated, for every  
kind of national protection available): AE, AG, AL, AM,  
AT, AU, AZ, BA, BB, BG, BR, BW, BY, BZ, CA, CH, CN,  
CO, CR, CU, CZ, DE, DK, DM, DZ, EC, EE, EG, ES, FI,  
GB, GD, GE, GH, GM, HR, HU, ID, IL, IN, IS, JP, KE,  
KG, KP, KR, KZ, LC, LK, LR, LS, LT, LU, LV, MA, MD,  
MG, MK, MN, MW, MX, MZ, NA, NI, NO, NZ, OM, PG,  
PH, PL, PT, RO, RU, SC, SD, SE, SG, SK, SL, SY, TJ, TM,  
TN, TR, TT, TZ, UA, UG, US, UZ, VC, VN, YU, ZA, ZM,  
ZW.
- (84) Designated States (unless otherwise indicated, for every  
kind of regional protection available): ARIPO (BW, GH,  
GM, KE, LS, MW, MZ, SD, SL, SZ, TZ, UG, ZM, ZW),  
Eurasian (AM, AZ, BY, KG, KZ, MD, RU, TJ, TM), Euro-  
pean (AT, BE, BG, CH, CY, CZ, DE, DK, EE, ES, FI, FR,  
GB, GR, HU, IE, IT, LU, MC, NL, PL, PT, RO, SE, SI, SK,  
TR), OAPI (BF, BJ, CF, CG, CI, CM, GA, GN, GQ, GW,  
ML, MR, NE, SN, TD, TG).
- Declaration under Rule 4.17:  
— of inventorship (Rule 4.17(iv)) for US only

[Continued on next page]

(54) Title: APPARATUS AND METHOD FOR RADIALLY EXPANDING A WELLBORE CASING USING AN ADAPTIVE EXPANSION SYSTEM



WO 2004/083591 A3

(57) Abstract: An apparatus and method for radially expanding a wellbore (34) using an adaptive expansion device (14).

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**Published:**

— with international search report

**(88) Date of publication of the International search report:**

31 March 2005

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# INTERNATIONAL SEARCH REPORT

International application No.

PCT/US04/08030

<b>A. CLASSIFICATION OF SUBJECT MATTER</b> IPC(7) : E21B 43/10, 23/00 US CL : 166/380, 207, 214, 250.01 According to International Patent Classification (IPC) or to both national classification and IPC		
<b>B. FIELDS SEARCHED</b> Minimum documentation searched (classification system followed by classification symbols) U.S. : 166/380, 207, 214, 250.01 Documentation searched other than minimum documentation to the extent that such documents are included in the fields searched Electronic data base consulted during the international search (name of data base and, where practicable, search terms used) Please See Continuation Sheet		
<b>C. DOCUMENTS CONSIDERED TO BE RELEVANT</b>		
Category *	Citation of document, with indication, where appropriate, of the relevant passages	Relevant to claim No.
T	US 6,722,427 B2 (GANO et al) 20 April 2004 (20.04.2004), claims 10, 25, and 29.	13-18
T	US 2004/0065446 A1 (TRAN et al) 08 April 2004 (08.04.2004), paragraphs [0054] and [0057].	13-18
X, P	US 6,688,397 B2 (MCCLURKIN et al) 10 February 2004 (10.02.2004), column 6, lines 40-49.	13-18
A	US 5,253,713 A (GREGG et al) 19 October 1993 (19.10.1993), Figures 3 and 6-8, column 6, lines 57-66.	1-3
A	US 5,749,585 A (LEMBCKE) 12 May 1998 (12.05.1998), column 1, lines 45-55 and column 3, line 55 through column 4, line 8.	1-3
A	US 5,282,508 A (ELLINGSEN et al) 01 February 1994 (01.02.1994), column 19, lines 47-50 and claim 7.	4-6
A	US 6,012,521 A (ZUNKEL et al) 11 January 2000 (11.01.2000), column 13, lines 44-51.	4-6
<input type="checkbox"/> Further documents are listed in the continuation of Box C. <input type="checkbox"/> See patent family annex.		
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Date of the actual completion of the international search 26 October 2004 (26.10.2004)		Date of mailing of the international search report <b>06 JAN 2005</b>
Name and mailing address of the ISA/US Mail Stop PCT, Attn: ISA/US Commissioner for Patents P.O. Box 1450 Alexandria, Virginia 22313-1450 Facsimile No. (703) 305-3230		Authorized officer David Bagnell Telephone No. 703-308-1113

**INTERNATIONAL SEARCH REPORT**

International application No.  
PCT/US04/08030

Continuation of B. FIELDS SEARCHED Item 3:  
EAST: expansion cone, expansion tool, expansion device, expansion member, adaptive, spring rate, damping rate, adjusting frequency,  
adjusting operating characteristic

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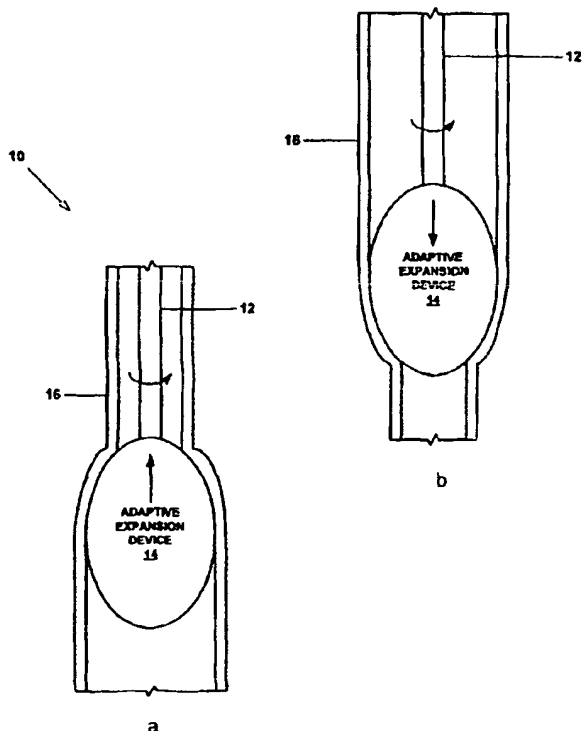
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pean (AT, BE, BG, CH, CY, CZ, DE, DK, EE, ES, FI, FR,  
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WO 2004/083591 A3

**Date of publication of the amended claims:** 19 May 2005

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**AMENDED CLAIMS**

[received by the International Bureau on 04 Mars (04.03.2005);  
new claims 31-33 added; remaining claims unchanged (2 pages)]

24. The method of claims 2, 5, 8, 11, 14, or 17, wherein radially expanding and plastically deforming the tubular member using the adaptive expansion device comprises:  
displacing the adaptive expansion device relative to the tubular member in the longitudinal direction.

25. The method of claims 2, 5, 8, 11, 14, or 17, wherein radially expanding and plastically deforming the tubular member using the adaptive expansion device comprises:  
rotating the adaptive expansion device relative to the tubular member.

26. The method of claims 2, 5, 8, 11, 14, or 17, wherein radially expanding and plastically deforming the tubular member using the adaptive expansion device comprises:  
applying a pressurized fluid to the interior surface of the tubular member.

27. The system of claims 3, 6, 9, 12, 15, or 18, wherein the means for radially expanding and plastically deforming the tubular member using the adaptive expansion device comprises:  
means for displacing the adaptive expansion device.

28. The system of claim 27, wherein the means for displacing the adaptive expansion device comprises one or more degrees of freedom.

29. The system of claim 27, wherein the means for displacing the adaptive expansion device comprises a plurality of degrees of freedom.

30. The system of claims 3, 6, 9, 12, 15, or 18, wherein the means for radially expanding and plastically deforming the tubular member using the adaptive expansion device comprises:  
means for radially expanding and plastically deforming the tubular member using a hydro-forming device.

31. The apparatus of claims 1, 4, 7, 10, 13, or 16, wherein one or more of the expansion device segments comprise:  
one or more expansion surfaces; and  
an actuator coupled to the expansion surfaces;  
wherein the actuator comprises a plurality of degrees of freedom;  
wherein the actuator comprises one or more rotary actuators; and

wherein one or more of the expansion device segments comprise:  
one or more hydro-forming devices.

32. The method of claims 2, 5, 8, 11, 14, or 17, wherein radially expanding and plastically deforming the tubular member using the adaptive expansion device comprises:  
displacing the adaptive expansion device relative to the tubular member in the longitudinal direction;  
wherein radially expanding and plastically deforming the tubular member using the adaptive expansion device comprises:  
rotating the adaptive expansion device relative to the tubular member; and  
wherein radially expanding and plastically deforming the tubular member using the adaptive expansion device comprises:  
applying a pressurized fluid to the interior surface of the tubular member.

33. The system of claims 3, 6, 9, 12, 15, or 18, wherein the means for radially expanding and plastically deforming the tubular member using the adaptive expansion device comprises:  
means for displacing the adaptive expansion device;  
wherein the means for displacing the adaptive expansion device comprises a plurality of degrees of freedom; and  
wherein the means for radially expanding and plastically deforming the tubular member using the adaptive expansion device comprises:  
means for radially expanding and plastically deforming the tubular member using a hydro-forming device.



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